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Plantilla diagrama bimanual excel

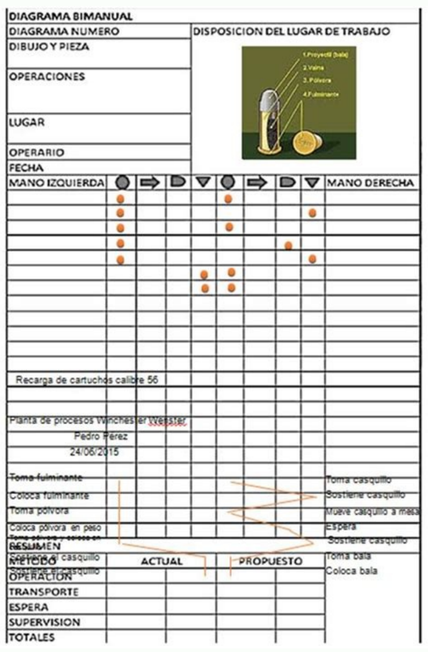
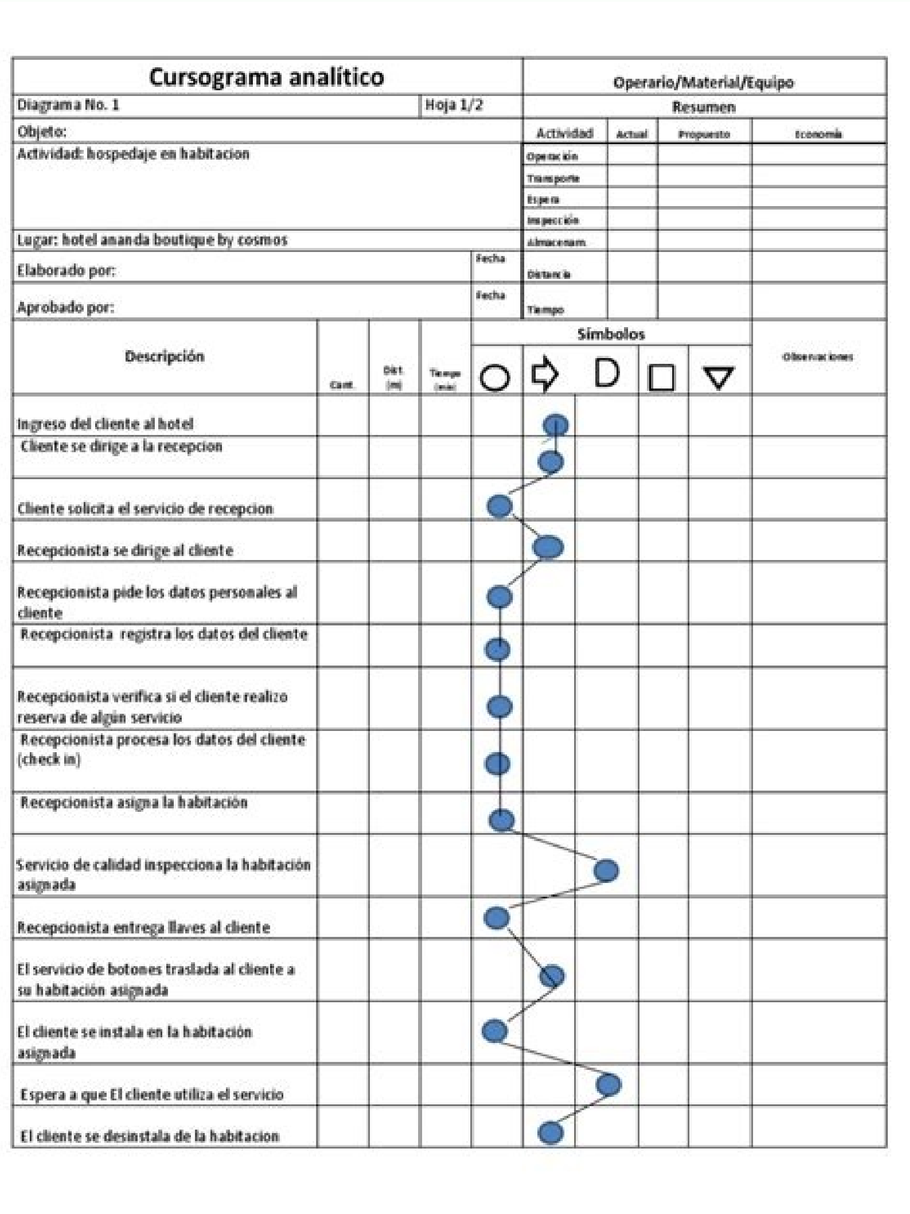


DIAGRAMA BIMANUAL	
DIAGRAMA NUMERO	DISPOSICION DEL LUGAR DE TRABAJO
DIBUJO Y PIEZA	
OPERACIONES	
LUGAR	
OPERARIO	
FECHA	

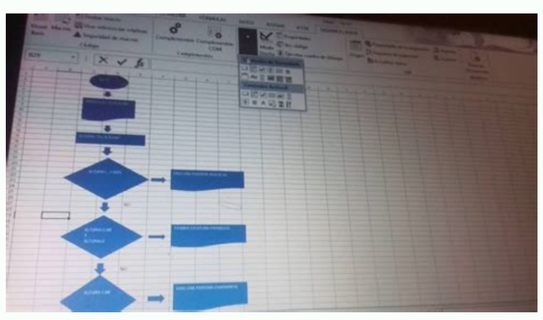
MANO IZQUIERDA	MANO DERECHA
Recarga de cartuchos calibre 56	
Planta de procesos Winchester Webster	
Pedro Perez	
24/06/2015	
Toma fulminante	Toma casquillo
Coloca fulminante	Sostiene casquillo
Toma polvora	Mueve casquillo a mesa
Coloca polvora en peso	Espera
	Sostiene casquillo
	Toma bala
	Coloca bala

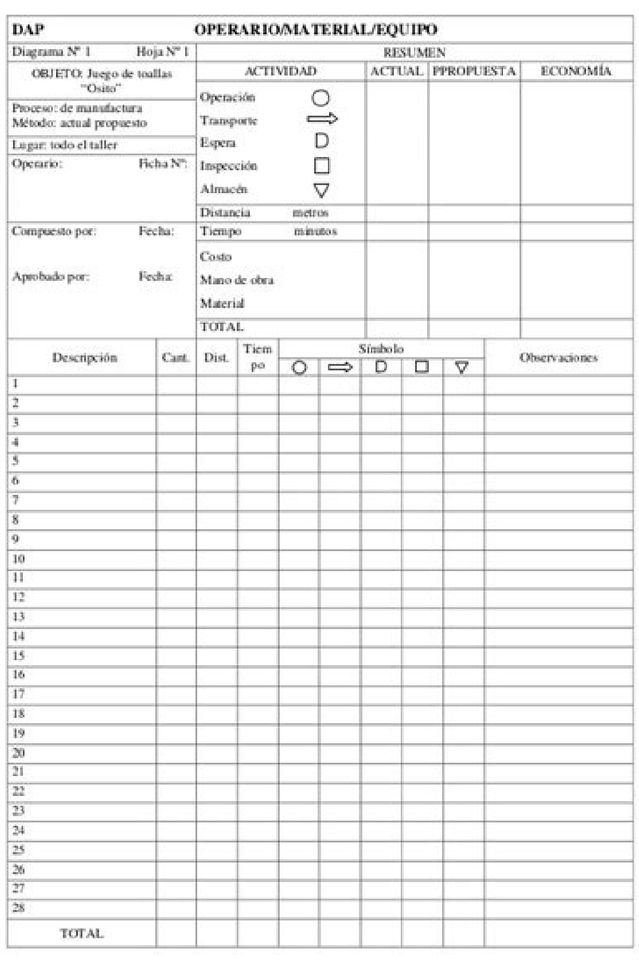
RESUMEN	ACTUAL		PROPUESTO	
METODO				
OPERACION				
TRANSPORTE				
ESPERA				
SUPERVISION				
TOTALES				



Cursograma analítico				Operario/Material/Equipo			
Diagrama No. 1			Hoja 1/2	Resumen			
Objeto:				Actividad	Actual	Propuesto	Economía
Actividad: hospedaje en habitacion				Operación			
				Transporte			
				Espera			
				Inspección			
Lugar: hotel ananda boutique by cosmos				Almacenam			
Elaborado por:			Fecha	Distancia			
Aprobado por:			Fecha	Tiempo			

Descripción	Cant.	Dist. (m)	Tiempo (min)	Símbolos ○	⇨	D	□	▽	Observaciones
Ingreso del cliente al hotel									
Cliente se dirige a la recepcion									
Cliente solicita el servicio de recepcion									
Recepcionista se dirige al cliente									
Recepcionista pide los datos personales al cliente									
Recepcionista registra los datos del cliente									
Recepcionista verifica si el cliente realizo reserva de algún servicio									
Recepcionista procesa los datos del cliente (check in)									
Recepcionista asigna la habitación									
Servicio de calidad inspecciona la habitación asignada									
Recepcionista entrega llaves al cliente									
El servicio de botones traslada al cliente a su habitación asignada									
El cliente se instala en la habitación asignada									
Espera a que El cliente utiliza el servicio									
El cliente se desinstala de la habitacion									





DAP	OPERARIO/MATERIAL/EQUIPO			
Diagrama Nº 1 Hoja Nº 1	RESUMEN			
OBJETO: Juego de toallas "Osito"	ACTIVIDAD	ACTUAL	PPROPUESTA	ECONOMÍA
Proceso: de manufactura Método: actual propuesto	Operación ○ Transporte ⇨ Espera D Inspección □ Almacén ▽			
Lugar: todo el taller				
Operario: Ficha Nº:	Distancia metros			
Compuesto por: Fecha:	Tiempo minutos			
Aprobado por: Fecha:	Costo Mano de obra Material			
	TOTAL			

Descripción	Cant.	Dist.	Tiempo	Símbolo ○	⇨	D	□	▽	Observaciones
1									
2									
3									
4									
5									
6									
7									
8									
9									
10									
11									
12									
13									
14									
15									
16									
17									
18									
19									
20									
21									
22									
23									
24									
25									
26									
27									
28									
TOTAL									

Diagrama bimanual

Diagrama núm. *1* Hoja núm. *1* de *1*

Disposición del lugar de trabajo

Dibujo y pieza: *Tubo de vidrio de 3 mm de diám. y 1 m de long.*

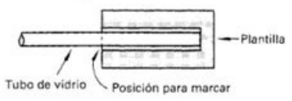
Operación: *Cortar trozos de 1,5 cm*

Lugar: *Talleres generales*

Operario:

Compuesto por: Fecha:

Método original



Descripción mano izquierda	○	⇨	D	▽	○	⇨	D	▽	Descripción mano derecha
Sostiene tubo									*Recoge lima*
Hasta plantilla									*Sostiene lima*
Mete tubo en plantilla									*Lleva lima hasta tubo*
Empuja hasta fondo									*Sostiene lima*
Sostiene tubo									*Muesca tubo con lima*
Retira un poco tubo									*Sostiene lima*
Hace girar tubo 120°/180°									*Sostiene lima*
Empuja hasta fondo									*Acerca lima a tubo*
Sostiene tubo									*Muesca tubo*
Retira tubo									*Pone lima en mesa*
Pasa tubo a la derecha									*Va hasta tubo*
Dobla tubo para partirlo									*Dobla tubo*
Sostiene tubo									*Suelta trozo cortado*
Corre a otra parte de tubo									*Va hasta lima*

Resumen

Método	Actual		Propuesto	
	Izq.	Der.	Izq.	Der.
Operaciones	*8*	*5*		
Transportes	*2*	*5*		
Esperas	*–*	*–*		
Sostenimientos	*4*	*4*		
Inspecciones	*–*	*–*		
Totales	*14*	*14*		

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